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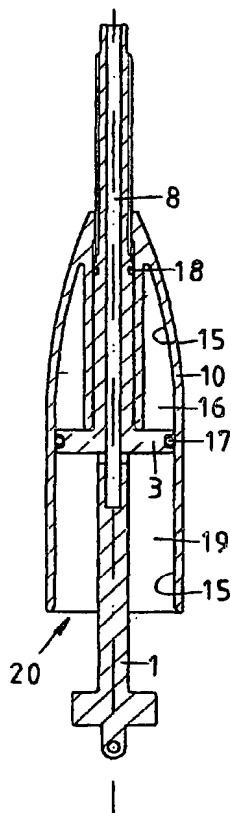
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(54) Title: FLOAT WITH ADJUSTABLE BUOYANCY

(57) Abstract: A float including at least two structural members (1, 10), enclosing a cavity (16) having a volume which is variable by means of a relative movement of the structural members, said relative movement resulting in a change of the buoyancy of the float. According to the invention, the float includes a volume (19) which is intended to be filled with water through an opening (20) when the float is immersed in water, as well as an evacuating duct through which air is intended to flow out of the volume when the water flows in through the opening.



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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

4/pets  
1Float

The invention relates to a float including at least two structural members, enclosing a cavity having a volume  
5 which is variable by means of a relative movement of the structural members, said relative movement resulting in a change of the buoyancy of the float.

10 The invention especially relates to a float for use when angling with a fishing rod and line.

US 4202128 describes a fishing-tackle capable of functioning as a float of the above-mentioned type. The fishing-tackle consists of two members, which are movably  
15 connected to each other by means of a threaded coupling. The members enclose an air-filled cavity. The volume of the cavity is variable by means of a rotary motion of the members in relation to each other, said rotary motion resulting in a change of the buoyancy of the fishing-  
20 tackle. The fishing-tackle according to US 4202128, however, exhibits the disadvantage of being relatively sensitive to wind and wave movements when it is utilised as a float.

25 The object of the present invention is to provide a float which at least partially eliminates this disadvantage, said float exhibiting a design resulting in a very good stability of the float and enabling a very accurate adjustment of the buoyancy of the float.

30 The invention is characterized in that the float includes a volume which is intended to be filled with water through an opening when the float is immersed in water, as well as an evacuating duct through which air is

intended to flow out of the volume when the water flows in through the opening.

5 In the following, the invention will be described in greater detail with reference to the Figures.

Figure 1 shows a sectional view of a first structural member of a float according to a first embodiment of the invention.

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Figure 2 shows a sectional view of a second structural member of a float according to the first embodiment.

15 Figure 3 shows a sectional view of a float according to the first embodiment having been adjusted into an extreme position where the float exhibits a maximum buoyancy.

Figure 4 shows the float according to Figure 3 when immersed in water.

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Figure 5 shows a sectional view of a float according to the first embodiment having been adjusted into an extreme position where the float exhibits a minimum buoyancy.

25 Figure 6 shows the float according to Figure 5 when immersed in water.

Figure 7 shows a sectional view of a second embodiment of a float according to the invention.

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Figure 1 shows a first structural member 1 of a float according to a first embodiment of the invention. The structural member 1 has an elongated shape and is substantially rotationally symmetrical around a symmetry axis 2. At its central portion, the structural member 1

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exhibits a flange 3, projecting radially in relation to the symmetry axis 2. The flange 3, in its turn, exhibits an external groove 4, extending in a circumferential direction around the flange 3. At an upper one of its  
5 ends, the structural member 1 exhibits an external thread groove 5, extending around approximately one third of the length of the structural member 1. Just below the thread groove 5, the structural member 1 exhibits an external groove 6, extending around the structural member 1 in a  
10 circumferential direction. At its other, lower end, the structural member 1 exhibits a through-eye 7 for the reception of a fishing line. The structural member 1 further exhibits an axial duct 8, extending from the upper end of the structural member 1 to just below the  
15 flange 3 where the duct 8 meets a transversal passage 9, ending just below the flange 3.

Figure 2 shows a second structural member 10 of the float according to the first embodiment of the invention. The  
20 structural member 10 is bell-shaped and is substantially rotationally symmetrical around a symmetry axis 11. At a first one of its ends, the structural member 10 exhibits a through-duct 12, extending through approximately half the length of the structural member 10. At its upper end,  
25 the duct 12 exhibits an internal thread groove 13 for interaction with the thread groove 5 of the first structural member 1. Below the thread groove 13, the duct 12 exhibits an internal, circularly cylindrical surface 14, and below the lower orifice of the duct 12, the  
30 structural member 10 exhibits an internal surface 15, being cone-shaped at its upper portion and circularly cylindrical at its lower portion.

In order to create a finished float, the first structural  
35 member 1 is arranged in the second structural member 10,

so that a threaded engagement is formed between the thread grooves 5 and 13, wherein the symmetry axes 2, 11 of the structural members coincide and constitute the symmetry axis of the float, as illustrated in Figures 3 and 5. Thereby, the structural members 1 and 10 enclose an air-filled cavity 16, being delimited by the flange 3 in a downward direction and by the second structural member 10 in an upward and radial direction. The float includes a first sealing 17 and a second sealing 18, being arranged in the grooves 4 and 6, respectively, in order to prevent water from penetrating into the cavity 16 when the float is used.

By means of rotary motion of the first structural member 1 in relation to the second structural member 10, the float can be adjusted between a first extreme position, as illustrated in Figure 3, and a second extreme position, as illustrated in Figure 5. In the first extreme position, the cavity 16 has a relatively large volume and the float has a relatively large displacement. In the second extreme position, the cavity 16 has a relatively small volume and the float has a relatively small displacement. Since the weight of the float is the same in the first extreme position as in the second extreme position, the float has a larger buoyancy in the first extreme position than in the second extreme position. This is evident from Figures 4 and 6, showing the float in the two extreme positions when immersed in water.

According to the invention, in the second extreme position and in positions between said extreme positions, the float exhibits a stabilizing volume 19 which is intended to be filled with water when using the float. The volume 19 is delimited by the flange 3 in an upward

direction and by the internal surface 15 of the second structural member 10 in a radial direction. In a downward direction, the volume is open by means of an opening 20 in order to allow water to flow into the volume 19 when the float is immersed in water. In order to ensure that the entire volume 19 is filled with water and that no air remains within the volume 19, the float includes an evacuating duct through which air can flow out of the volume 19 when water flows in through the opening 20. In the shown embodiment, the evacuating duct is formed by said duct 8 and passage 9. Since the evacuating duct thereby extends from the upper end of the float to the upper portion of the volume 19, it is ensured that the evacuating duct opens into open air and that no air pockets can be formed within the volume 19. In the shown embodiment, the evacuating duct and the volume 19 are arranged substantially rotationally symmetrical around the symmetry axis of the float, something which provides for a well-balanced float.

By means of different selections of materials and dimensions, different buoyancy intervals can be obtained for the float. For example, the float can be made of glass fibre-reinforced acetal plastic, having a density of about  $1.6 \text{ g/cm}^3$ , and with a cavity whose volume is variable so that the float obtains a buoyancy interval corresponding to sinker weights from about 0 to about 10 grams. It will be appreciated, however, that other materials and dimensions can be selected, whereby other buoyancy intervals can be obtained.

Figure 7 shows a second embodiment of a float according to the invention, where the duct 8 is a through-duct, i.e. it extends through the entire length of the first structural member 1 and opens to the lower end of the

first structural member 1, whereby the float can be rigged with a fishing line running through the duct 8 in order to form a sliding float in a known way. The first structural member 1 further exhibits markings 21, which are arranged at the lower portion of the first structural member 1 in order to facilitate a correct adjustment of the buoyancy of the float. As shown in Figure 7, these markings 21 can be constituted of protruding portions of the first structural member 1. Alternatively, the markings can be constituted of incisions into, or be painted onto, the surface of the first structural member 1.

The second embodiment of the float further includes a body 22, having a density being larger than the density of the structural members 1 and 10 and being arranged at the lower end of the first structural member 1 in order to ensure that the float assumes a substantially erect position in the water when the float is used. Thereby, the weight of the body 22 is adapted to the displacement range of the float, so that a desired buoyancy interval is obtained. The body 22 has a substantially circularly cylindrical shape and is arranged at the first structural member 1 by means of a threaded coupling. The body 22 exhibits an axial through-duct 23, constituting an extension of the duct 8 of the first structural member 1. The body 22 further exhibits a through-eye 24, enabling an alternative rigging of the fishing line in accordance with the first embodiment above.

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Furthermore, the body 22 can be detached from the first structural member 1 in order to function as a conventional sliding sinker.



Preferably, the body 22 is made of metal, for example stainless steel. Alternatively, the body 22 can be made of another material having a large density, for example lead. However, for environmental reasons, lead should be avoided. Also other materials than metals can be used. The body 22 can be painted or surface-treated in another way, for example so that it obtains a reflecting surface, whereby the body 22, when being used as a sinker, can act as a lure for fish.

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By means of the above-described design, a float is obtained which exhibits a large buoyancy interval in relation to the float size. The stabilizing volume makes the float relatively insensitive to wind and wave movements, and by means of the evacuating duct it is ensured that the float always obtains the same buoyancy at a given setting. It will be appreciated, however, that other designs are possible within the scope of the invention. For example, the float can include more than two structural members which are displaceable in relation to each other in order form the variable cavity. The structural members can be made of the same or different materials, having a density larger than or smaller than  $1 \text{ g/cm}^3$ . Furthermore, the structural members can be made of composite materials.

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## C L A I M S

1. A float, including at least two structural members (1, 10), enclosing a cavity (16) having a volume which is variable by means of a relative movement of the structural members (1, 10), said relative movement resulting in a change of the buoyancy of the float, **characterized in** that the float includes a volume (19) which is intended to be filled with water through an opening (20) when the float is immersed in water, as well as an evacuating duct through which air is intended to flow out of the volume (19) when the water flows in through the opening (20).
2. Float according to claim 1, **characterized in** that the evacuating duct extends from the upper end of the float to the upper portion of the volume (19).
3. Float according to any one of claims 1 and 2, **characterized in** that the evacuating duct and the volume (19) are arranged substantially rotationally symmetrical around the symmetry axis of the float.
4. Float according to any one of claims 1-3, **characterized in** that said relative movement includes a rotary motion of a first structural member (1) of said at least two structural members (1, 10) in relation to a second structural member (10) of said at least two structural members (1, 10).
5. Float according to claim 4, **characterized in** that the structural members (1, 10) are in threaded engagement with each other.

6. Float according to any one of claims 1-5,  
**characterized in** that the float, at its lower end,  
includes a body (22) having a density being larger than  
the density of the structural members (1, 10).

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7. Float according to claim 6, **characterized in** that  
the body (22) is detachable from the remainder of the  
float.

10 8. Float according to any one of claims 1-7,  
**characterized in** that it includes markings (21) for  
adjustment of the buoyancy of the float.

9. Float according to any one of claims 1-8,  
15 **characterized in** that the evacuating duct includes an  
axial duct (8), extending from the upper end of the float  
to the upper portion of said volume (19).

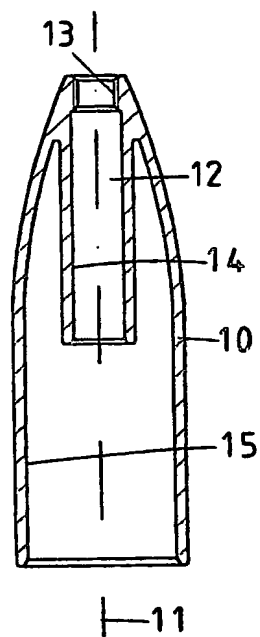
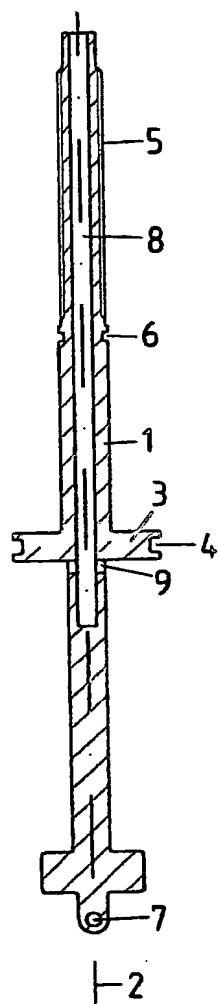
10. Float according to claim 9, **characterized in** that  
20 said axial duct (8) extends through the entire length of  
the float.

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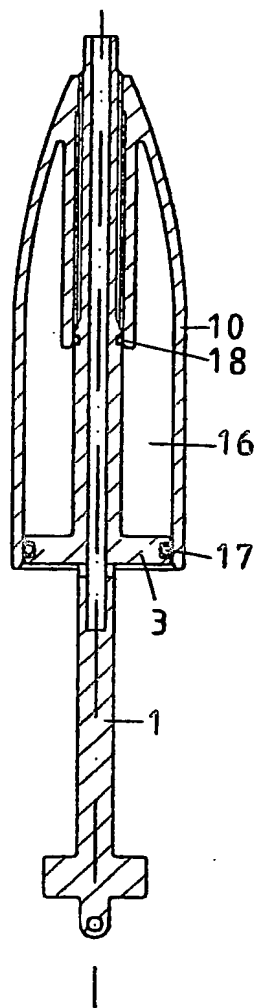


FIG. 3

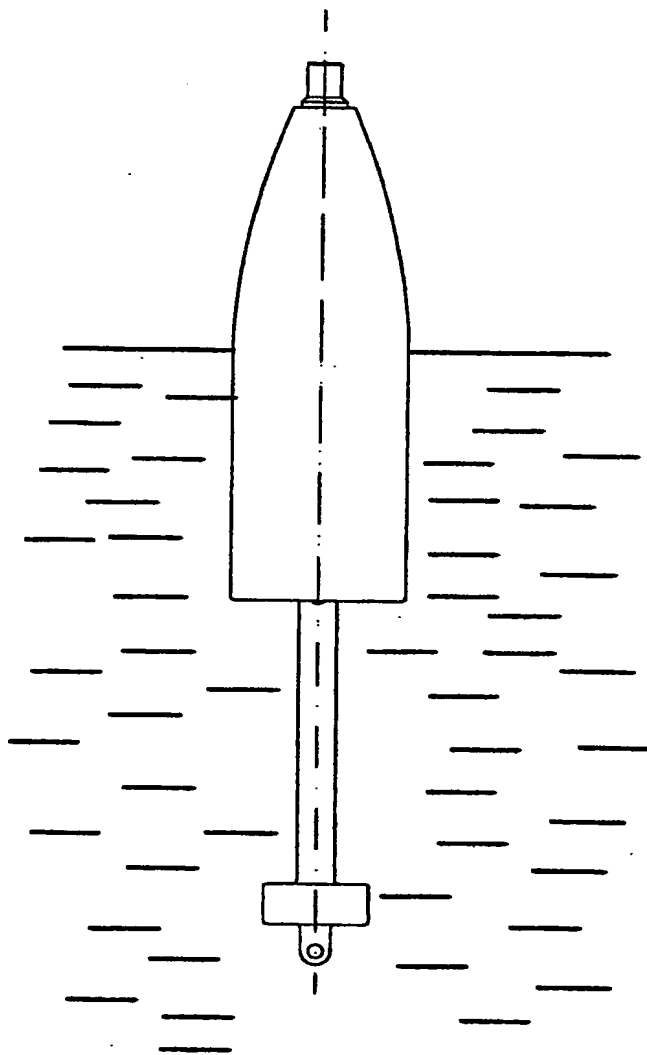


FIG. 4

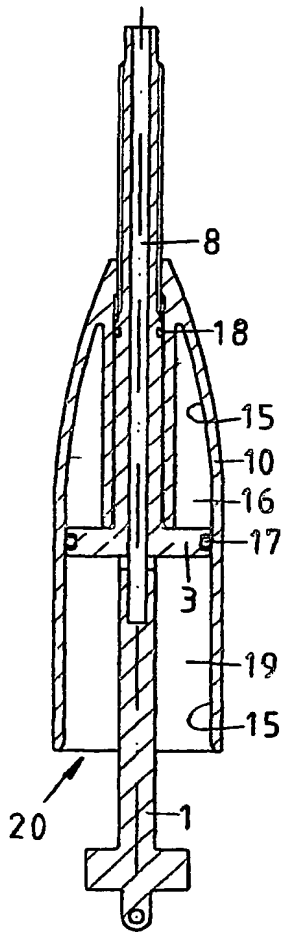


FIG. 5

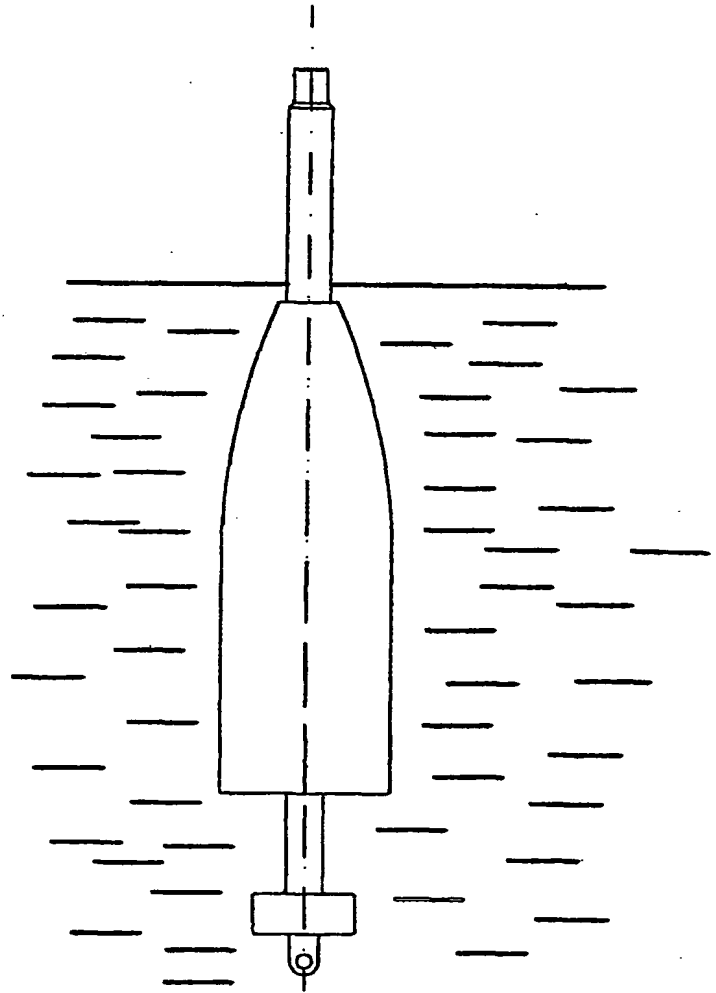


FIG. 6

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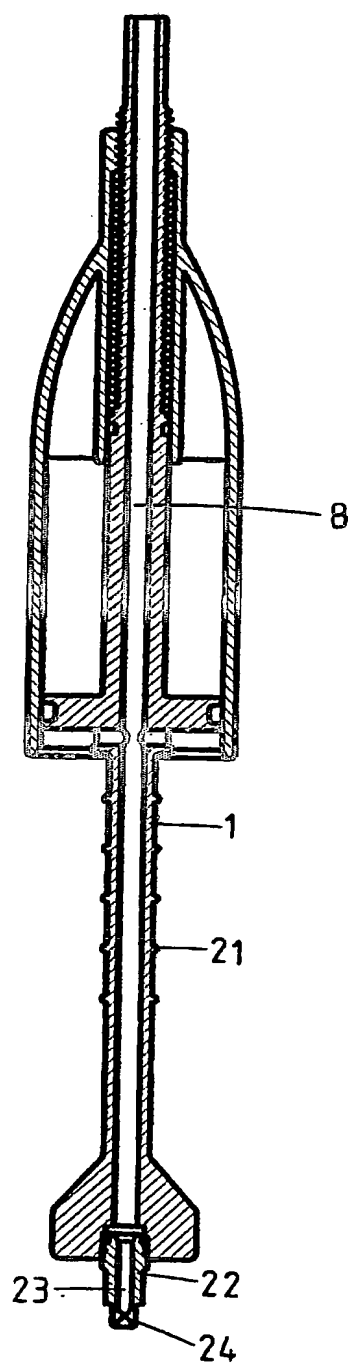


FIG. 7

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/000463

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: A01K 93/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: A01K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4202128 A (HILL ET AL), 13 May 1980 (13.05.1980), figures 1,2, claim 1 --	1
A	US 2803082 A (A W CLAYBROOK), 20 August 1957 (20.08.1957), figure 2, claim 1 --	1
A	US 5970649 A (ALAIN ET AL), 26 October 1999 (26.10.1999), figures 2,3, abstract --	1
A	US 4696125 A (RAYBURN), 29 Sept 1987 (29.09.1987), figures 1,2,, abstract --	1

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

\* Special categories of cited documents:

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# INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/000463

## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>FR 2697970 A1 (HANARD, HERVE), 20 May 1994 (20.05.1994), figure 1, abstract</p> <p style="text-align: center;">-- -----</p>	1

**INTERNATIONAL SEARCH REPORT**

Information on patent family members

30/04/2004

International application No.

PCT/SE 2004/000463

US	4202128	A	13/05/1980	AU	3349178	A	30/08/1979
				DE	2809241	A	07/09/1978
				FR	2382191	A,B	29/09/1978
				GB	1574292	A	03/09/1980
				JP	53134681	A	24/11/1978

US	2803082	A	20/08/1957	NONE
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US	5970649	A	26/10/1999	NONE
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US	4696125	A	29/09/1987	NONE
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FR	2697970	A1	20/05/1994	FR	2712460	A,B	24/05/1995
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